

Proudly Made In USA

Installation Instructions: TJ Rock Slider Part Number: **300.300.100** <u>Vehicle Fitment:</u> 1997 – 2006 Jeep Wrangler Will Not Fit Unlimited Models





Congratulations on your purchase of the Hyline Offroad Rock Slider. All of our products are completely manufactured in our facility located in Perkasie, PA. They are designed and engineered by Offroad enthusiasts just like you to be rock solid at an affordable price. Hyline Offroad would like to thank you for your recent purchase and look forward to serving you in the future.

Hyline Offroad Staff

PLEASE READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

IMPORTANT NOTE: ANY SAHARA OR ANNIVERSARY MODEL WITH UPGRADED TRIM OPTION MUST REMOVE FACTORY STEPS AND PLASTIC ROCKER PANEL COVER BEFORE INSTALLING HYLINE'S Rock Sliders

NOTE: Before starting installation, Park you Jeep on flat, level area and set the parking brake and emergency brake. INSTALL ONE SIDE AT A TIME!

Driver Side Rock Slider Installation

Step 1 – Remove plastic fender flare extensions by using 8mm wrench to remove 3 screws (See Figure 1). You <u>WILL</u> have to drill out the three threaded inserts. Do this by <u>SLOWLY & LIGHTLY</u> drilling with a drill bit about the same size as the diameter of the threaded insert. Drill until the head of the insert is removed, then using a punch you can pop the inserts out of the sheet metal.



- Step 2 Install Paint Guard Foam onto Rock Slider by peeling back paper to expose adhesive. Cut any excess foam material off and cutout holes.
- Step 3 Thoroughly clean the area of the Jeep body that the Slider will be mounted to both under the door and underneath the body.
- Step 4 Remove the body mount bolts from the following places using 16mm socket:
 - 1 Front Center (Fig. 2)
 - 3 Passenger Side (Fig. 3)
 - 1 Next to the Rear Shock Mount (Fig. 4)
 - 1 Below the Rear Corner Panel (Fig. 5)



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- Step 5 Once the body mount bolts are removed you can use the floor jack and extension board to raise the passenger side first.(See Figure 6 for best jacking location in front of Rear Tire) Raise the body enough so that you're able to remove the body mounts.
- Step 6 Remove the two body mount bushings that are shown in Figure 7.
 Remove the metal cap washer from bushing before trimming.
 You will need to trim about 1/8" off the top of the rubber body mount bushings, to allow for the steel thickness of the Rock Slider.
 (See Figure 8: Trimmed rubber bushing)

The other bushing that is closer to the front DOES NOT have to be trimmed and will remain in place.

- Step 7 Place the two metal cap washers from the bushings into the two holes on the Rock Slider as shown in (Figure 9). Then, place the trimmed rubber bushings back into the body mount brackets on the Jeep. Then slide the Rock Slider into place onto the Jeep while positioning the stem of the metal cap washers through the hole in the rubber bushings. Gently lower the body back down.
- Step 8 Make sure the Rock Slider is located exactly where you want it before continuing. If you need to tweak it's location, simply raise the body slightly and nudge the Slider whichever way necessary.
- Step 9 Re-install the 3 Body Mount Bolts and Hand Tighten Only

Place metal cap washer into these two location on Rock Slider Panel before installing onto Jeep.





Figure 7



- Step 10 Using a C-Clamp or Vise Clamp, clamp the Rock Slider to the body. Then using the 3/8" Transfer Punch and hammer locate each of the 5 Holes. Carefully remove the Rock Slider from the Jeep and set to the side until drilling is complete.
- Step 11 Check for and move Wires, Carpet or other obstructions before drilling. Use the 25/64" Bit to drill the 5 holes that were located in Step 10. After drilling, remove all sharp burrs, wipe out all metal Shavings and touch up bare metal with clear aerosol spray or similar rust inhibitor.
- Step 12 Re-Install the Rock Slider onto the Jeep the same way you did in Step 7. Align the holes in the Rock Slider with the holes you just drilled and install the 3/8" x 1" Stainless Bolts with 3/8" Nuts. Use the Rocker Panel Backup Strip behind the 4 Bolts under the door. (See Figure 10)

Step 13 - Re-Install all Body Mount Bolts that were Previously removed. The very front body Mount near the radiator will be kept off until

Back Up Strip Behind Door Panel. Chamfered Edge is Located Toward Rear.



Figure 10

the opposite Rock Slider is installed. Tighten to Factory Specs.

Step 11 - Repeat Steps 1 - 13 on the opposite side. Re-check to make sure all bolts have been tightened. Check again after about 50 driven miles.

Send your OFFROAD pictures to pics@HylineOffroad.com. If we choose any one of your pictures to be used on our website, We send you a FREE Hyline Offroad T-Shirt.

Installation instructions provided must be read and followed exactly when installing Attention product. Failure to do so could potentially result in injury or death of any occupants in the vehicle. WEAR SEAT BELTS AT ALL TIMES WHEN DRIVING!

Though our products are rugged, they are primarily designed and built to enhance the appearance of the vehicle and will not protect from death or injury in the event of an accident. Adhere to all vehicle manufacturers specifications

** IMPORTANT: PLEASE READ BEFORE INSTALLING

HYLINE OFFROAD, LLC WARRANTY

HYLINE OFFROAD, LLC. LIMITED WARRANTY Hyline Offroad, LLC, warrants all products against manufacturer's defects in workmanship and material for a period of one (1) year from the date of sale. This warranty applies to manufacturer's defects only and does not cover damage or failure caused by natural causes or third parties.

If product failure does occur within the time period specified according to the provisions of this Warranty, then Hyline Offroad, LLC agrees to provide the replacement product free of charge, F.O.B. factory. This Warranty is valid only so long as the product is installed on the original vehicle. Removal of the product from this vehicle automatically invalidates this Warranty.

As described above, this warranty is expressly limited to the material cost of the product and does not extend to labor costs. Hyline Offroad, LLC will not be responsible for any costs incurred in the removal or reinstallation of the product furnished by manufacturer under this warranty.

CLAIMS PROCEDURE Submit Warranty claim in writing, by certified mail to Hyline Offroad, LLC, 1507 C West Park Avenue, Perkasie, PA 18944. The Claim Notice must state the date of this Notice, the nature of the defect, date of purchase and if already installed, the date of installation, if installed the name of installer and include Proof of Purchase.

This Warranty shall be for the benefit of the original owner only, and is non-transferable. This Warranty is valid in those states where permitted. Some states do not allow limitations on the length of an implied warranty, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. You should check your local state laws to determine this. This Warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

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- 2. I am fully cognizant of any risks and/or hazards connected with the use of a this product and I elect to willingly engage in such use of this product knowing that the use may be hazardous to me and my property. I willingly assume full responsibility for any risks of loss, property damage or personal injury, including death, that may be sustained by me (or anyone else), or any loss or damage to property owned by me (or anyone else), as a result of using this product, whether caused by the negligence of releasees or otherwise.
- 3. I further agree to indemnify and hold harmless the releases from any loss, liability, damage or costs, including court cost and attorney fees, that they may incur due to my use of a this product, whether caused by negligence of releasees or otherwise.
- 4. It is my express intent that this Release and Hold Harmless Agreement shall bind the members of my family and spouse, if I am alive, and my heir's assigns and personal representative, if I am deceased, and shall be deemed as a release, waiver, discharge, and covenant not to sue the above named releasees. I further agree that this Waiver of Liability and Hold Harmless Agreement shall be construed in accordance with the laws of the State of Pennsylvania.

By accepting and installing this product, I acknowledge and represent that I have read the above Warranty and Hold Harmless Agreement, understand it and accept it willingly as my own free act and deed; no oral presentations, statements, or inducements, apart from the foregoing written agreement, have been made; I am at least eighteen (18) years of age and fully competent; and I execute this Release for full, adequate and complete consideration fully intending to be bound by same.

If you do not agree with the preceding Hold Harmless Agreement, you may return the product and receive a full refund. Please, contact a Hyline Offroad sales representative and they will issue a call tag for the product in question. Once the product has been received by Hyline Offroad, inspected and accepted for return, a full refund will be issued.