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## **Proudly Made In USA**

**Installation Instructions:**  
TJ Side Step Rocker Panel  
Part Number: **TJ-30SSR**

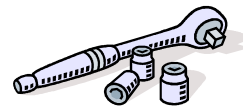
**Vehicle Fitment:**  
1997 – 2006 Jeep Wrangler

### Parts List

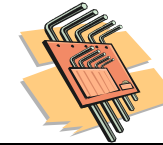
**Qty:**

- 1 Passenger & Driver Side Rocker Panels
- 6 3" x 1" Back up Plates
- 2 Rocker Panel Back up Strip
- 10 3/8" x 1" Stainless Cap Bolts
- 12 3/8" x 2 1/4" Stainless Cap Bolts
- 22 3/8" Flanged Lock Nut
- 2 Paint Guard Foam

### Tools Needed



Ratchet  
9/16" Deep Socket  
8mm Socket



7/32 Allen  
Wrench



Hand Drill  
3/8" Bit



Floor Jack



Safety Glasses

**Congratulations on your purchase of the Hyline Offroad Step Side Rocker Panel. All of our products are completely manufactured in our facility located in Perkasie, PA. They are designed and engineered by Offroad enthusiasts just like you to be rock solid at an affordable price. Hyline Offroad would like to thank you for your recent purchase and look forward to serving you in the future.**

*Hyline Offroad Staff*

# PLEASE READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

**IMPORTANT NOTE: ANY SAHARA OR ANNIVERSARY MODEL WITH UPGRADED TRIM OPTION MUST REMOVE FACTORY STEPS AND PLASTIC ROCKER PANEL COVER BEFORE INSTALLING HYLIN'S ROCKER PANELS**

## **Step Side Rocker Panel Installation**

**Step 1 - Remove plastic fender flare extensions by using 8mm socket to remove 3 screws (See Figure 1). You DO NOT have to drill out the threaded inserts with our design.**



**Figure 1**

**Step 2 - Install Paint Guard Foam onto Rocker Panel by peeling back paper to expose adhesive. Cut any excess foam material off and cutout holes.**

**Step 3 - Clean the area of the Jeep body that the Rocker will be mounted to. Position Rocker in place on Jeep and hold up in center with a floor jack (Use Rag or Padding on jack to prevent scratching). Jack up until pressure is applied between Rocker Panel and under Jeep. (See Figure 2)**



**Figure 2**

**Step 4 - THIS STEP IS CRITICAL BEFORE DRILLING ANY HOLES. Check to make sure the Rocker is centered side to side and tight against the Jeep body and underneath. You do not want to see large gaps anywhere. If you have gaps you can use c-clamps to draw Rocker tighter.**

**Step 5 - Move Wires, Carpet or other obstructions before drilling. Using the pre drilled holes in the Rocker as a template, use the 3/8" Bit to drill the forward most and rearward most holes in the side body. (See Figure 3) Install two 3/8" x 1" Stainless Cap Bolts into the drilled holes and tighten with flanged lock nut. This will hold the Rocker in place when drilling the other holes.**



**Figure 3**

**Step 6 - Similar to Step 5, Using 3/8" Bit, drill the forward most and rearward most holes in the underbody of Jeep using Rocker as a template. Install two 3/8" x 2 1/4" stainless bolts with flanged lock nuts and tighten.**

**Step 7 - Drill all the remaining holes in the side and under body using the 3/8" Bit.**

**Step 8 - We highly recommend that you touch up all the drilled holes with paint to prevent rusting. A model paint brush or Q-tip works well for this.**

**Step 9 - Remove Rocker Panel from Jeep and wipe off all the metal chips. If you skip this step you will definitely have rust spots.**

**Step 10 - Place Rocker back onto Jeep the same way as in Step 3 with the jack. Install all provided hardware and steel back up plates. Tighten all hardware at this time. (See Figure 4)**

**Back Up Strip Behind Door Panel. Chamfered Edge is Located Toward Rear.**



**3" x 1" Back up Plate on Floor on each floor location**

**Step 11 - Repeat Steps 1 - 10 on the opposite side. Recheck to make sure all bolts have been tightened. Check again after about 50 driven miles.**

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### **Attention**

**Installation instructions provided must be read and followed exactly when installing product. Failure to do so could potentially result in injury or death of any occupants in the vehicle. WEAR SEAT BELTS AT ALL TIMES WHEN DRIVING!**

**Though our products are rugged, they are primarily designed and built to enhance the appearance of the vehicle and will not protect from death or injury in the event of an accident. Adhere to all vehicle manufacturers specifications**